

Formula L1: ABS-Like

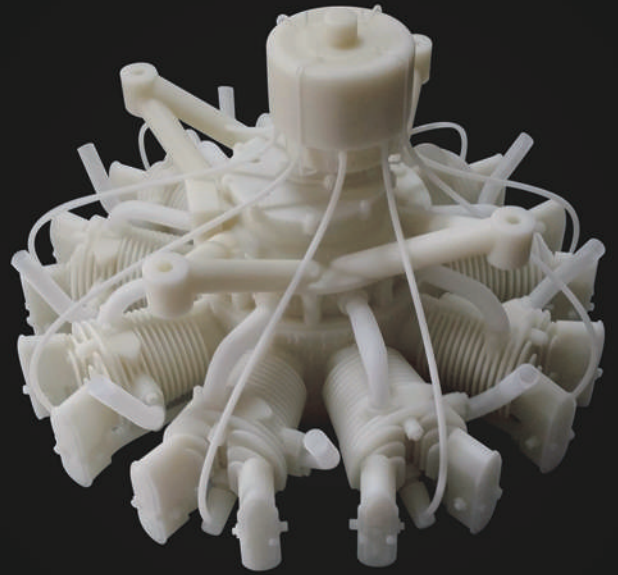
This material is an excellent substitute for ABS in 3D printing. Its opaque white color resembles ABS closely, and its physical attributes make it suitable for almost any application. Aside from being strong, it's also highly practical to work with as it only requires the very minimum of post-processing.

Advantages

- Highly accurate
- Good resistance to humidity
- Highly durable
- Good resistance to yellowing
- Suitable for a very wide range of applications

Applications

- Functional prototypes
- Concept models
- Low-volume production parts



Formula L1 TECHNICAL DATA SHEET

Liquid Properties			Optical Properties		
Appearance	White (Customizable)		Ec	8.5~9.3 mJ/cm ²	[critical exposure]
Viscosity	450~520 cps	@ 25°C (77°F)	Dp	0.125~0.14	[slope of cure-depth vs. ln(E) curve]
Density	1.119 g/cm ³	@ 25°C (77°F)			

Mechanical Properties (90 Minutes UV Postcure)		
ASTM Method	Property Description	Value
ASTM D 638	Tensile Modulus	2905-2986 MPa
ASTM D 638	Tensile Strength at Break	58-65 MPa
ASTM D 638	Elongation at Break	7-11%
ASTM D 648 @66PSI	Heat Deflection Temperature	60~65°C
ASTM D 790	Flexural Strength	79-86 Mpa
ASTM D 790	Flexural Modulus	2590-2673 Mpa
ASTM D 256	Izod Impact (Notched)	30-35 J/m
ASTM D 2240	Hardness Shore D	75~90

* These values may vary and depend on individual machine processing and post-curing practices.

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Photoreactive Resin

Product Name :

SKU# :

Weight : 10KGS

Date of Manufacturing :

LOT# : 0007162LAR

Sealed and Stored in Dry Place at Room Temperature

Warning



1. Skin can be irritated, care should be taken at all times when handling
2. Breathing the mist can cause irritation of the skin
3. Contact with eyes is likely to cause severe irritation
4. Accidental explosion is extremely unlikely. If resin comes into contact with hands, do not touch the mouth or face
5. Liquid resin is extremely harmful to aquatic life, causing long-term damage
6. Avoid breathing in any dust / smoke/particles/mist emerging from the resin
7. Wash hands thoroughly after operation
8. Contaminated clothing should not be worn outside the working area. Always store correctly and do not dump. Dumping will cause significant environmental damage
9. Always wear protective gloves, goggles and facemask when opening
10. If spilled, wash immediately with water
11. If resin comes into contact with skin, wash thoroughly with soap, peeling skin in a shower
12. If there are signs of irritation or a rash, seek medical attention
13. If any resin enters the eyes, wash with water for several minutes. After an initial period of washing, clean eyelids, contact lenses, should carefully take them out and wash the eyes with the lowest viscosity
14. If the eyes are still irritated after washing, seek medical assistance
15. If the eyes are still irritated after washing, seek medical attention
16. Please refer to the MSDS for an approved medical treatment plan



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